

PRINTING AREA ON  
THE TOP FLAP  
(5 LINES MAX)  
(MAX 9 CHARACTERS PER LINE)

УТВЕРЖДАЮ  
Главный инженер РУП  
«Борисовский завод  
медикаментов»  
В.В. Дереш  
2006г

EMBOSSING DETAIL SCALE 1:2

# DESCRIPTION AND SYMBOLS OF CARTONS DRAWING

A-B-C OUTER DIMENSIONS OF CLOSED CARTON  
CARTONS WELL GLUED AND STRAIGHT.

※ GLUE THE CARTON AT THE SPECIFIED POSITION &  
TAKE CARE THAT CARTON IS NOT GLUED INSIDE

a - z CUT-DIE CONSTRUCTION DIMENSIONS.

\* CARDBOARD THICKNESS 0.4-0.5 mm

\*\* 2 x (THE CARDBOARD THICKNESS 0.4-0.5 mm)  
WEIGHT 320-350 gr per sq mt

1 AREA FREE FROM PRINT OR PAINT

2 OPEN CARTON : VIEW FROM THE PRINTED SIDE

3 FIBER DIRECTION OF CARDBOARD : -  
PRE-CREASED CARTONS

4 CARTON POSITION IN THE MAGAZINE.

5 CARTON MOVING DIRECTION ON THE M/c : FROM  
LEFT TO RIGHT

6 THE CARTONS MUST BE PRE FOLDED.  
THE CARTONS SHOULD OPEN EASILY.

7 CARTON ERRECTION OPPOSITE TO ITS MOVING ON  
THE M/c : FROM RIGHT TO LEFT

8 PRODUCT FEEDING DIRECTION INTO THE CARTON

----- CREASE LINE      ——— CUT LINE

CARTON GLUEING FACE.  
REQ. PARALLEL WITHIN  $\pm 0.2$

OPERATOR SIDE.

NOTE :- PRINTING AREA SHOULD BE UNLAMINATED IF CARTON IS LAMINATED.

BLISTER SIZE			LAYOUT # (PRODUCT)	A	B	C	a	b	c	d	e	f	i	l	m	r	s	v	z	RECOMMENDED FOLDED LEAFLET SIZE
W	L	H																		
37 x 90 x 4.65 (3, 4 & 5 PACKS + LEAFLET)			24 DS298 02 096 FLAT TABLET	41	33	96	40.5	32.5	94.5	32	10.0	20.75	5	7	12.0	10.5	31.5	157.5	177.5	26.25X150 105X150
37 x 90 x 5.25 (3, 4 & 5 PACKS + LEAFLET)			24 DS298 02 097 HALF ROUND TABLET																	

Рисунки к упаковке

Таблица

CUSTOMER APPROVAL

DRAWN BY  
RMB  
DATE 25.05.04

CHECKED BY

CUSTOMER SRI AUROBINDO IMPEX & CO.

M/c SERIAL No

IMAB  
P.Q.  
PRECISION GEARS LIMITED.  
PLOT No B-577 MIDC TTC INDL.  
AREA THANE-BELAPUR ROAD  
PARALE, NAVI MUMBAI-400 761  
INDIA

DESCRIPTION  
CARTON

M/c TYPE  
IC 150

DRAWING No  
24 DS298 02 101

SHEET  
1

No	REVISION	BY	DATE

ALL DIMENSIONS IN MM  
DO NOT SCALE THE FIGS